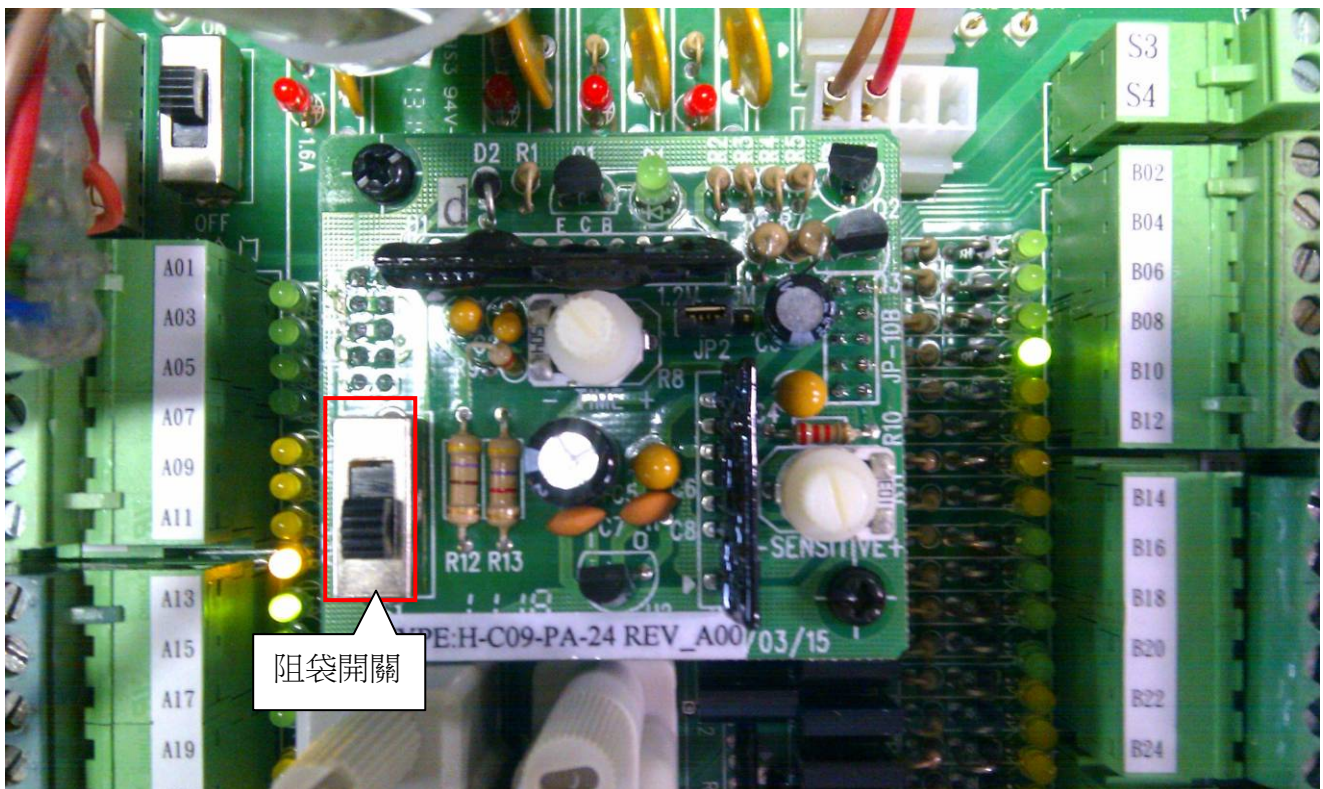


Q: H-C09-PA-24 阻袋異常

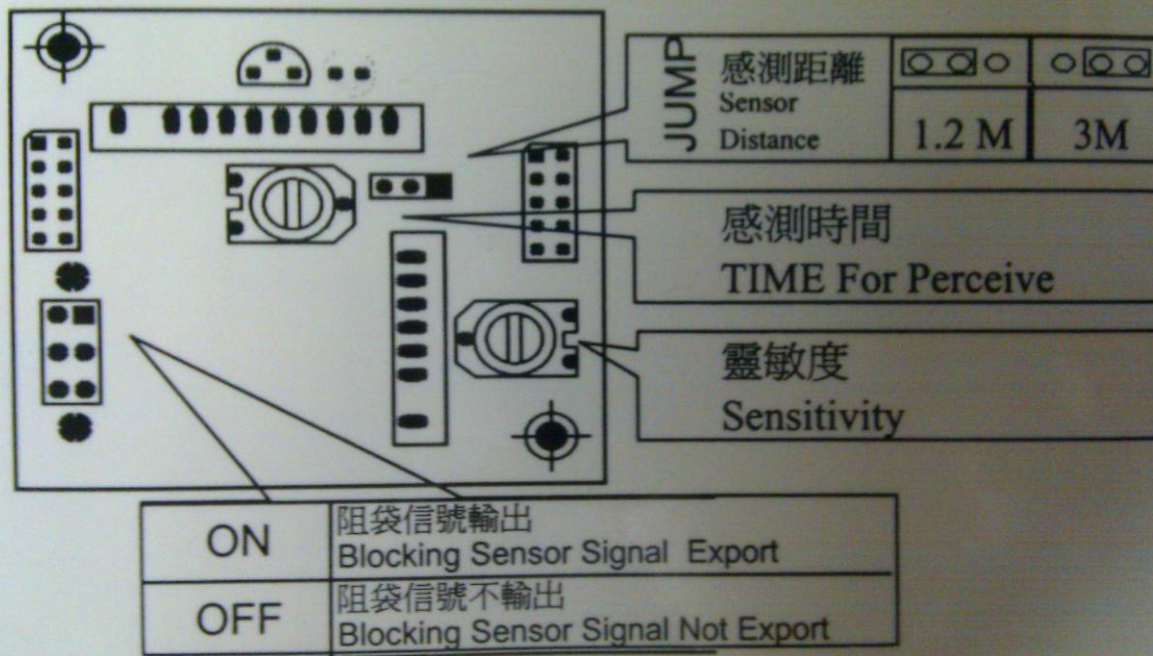
- A:
- 1.請客戶將 H-C09-PA-24 阻袋板上有一開關切至 OFF 看是否還有異常。
 - 2.如切至 OFF 就正常則請檢查阻袋電眼接線是否正常，或電眼是否有確實對照到，電眼鏡頭是否有油污。
 - 3.請確認阻袋電眼的接線如右：發射---白線 S3；灰線---S4
接收---黑線 S5；白線---S6
 - 4.如切至 OFF 還是有異常，請檢查 H-C09-24-T24R8-261 母板上 A36 的端子是否有接線，如有接線請將此線拆掉看異常是否有解除；如沒有接線則請將母板上 D-25 的排線拆掉看 A36 的灯是否有滅掉，如有滅掉則應為 D-25 排線或電腦問題，如沒有滅掉則為 H-C09-24-T24R8-261 問題需送修。

1. Please find the switch on the card H-C09-PA-24 (Blocking card) and switch it off to see if the abnormal continues?
2. If the machine is ok after switched it off:
 - ※ please check if the wiring and connections of blocking sensor is correct.
 - ※ Make sure the sensor is sensing at right position.
 - ※ Make sure the head of sensor is clean (avoid any dust or grease)
3. Make sure the wiring of blocking sensor is connecting as following:
 - Launch → white cable (S3); grey cable (S4)
 - Receive → block cable (S5); white cable (S6)
4. If the machine still abnormal after switch it off, please check pin A36 of H-C09-24-T24R8-261 is connecting.
If yes, please remove this cable and see if the problem can be solved.
If not, please remove the cable bus D-25 on this card and see if the light of A36 has gone.
 - If yes, the cable bus D-25 or the computer may be damaged.
 - If not, please send back the card H-C09-24-T24R8-261 for further maintenance.

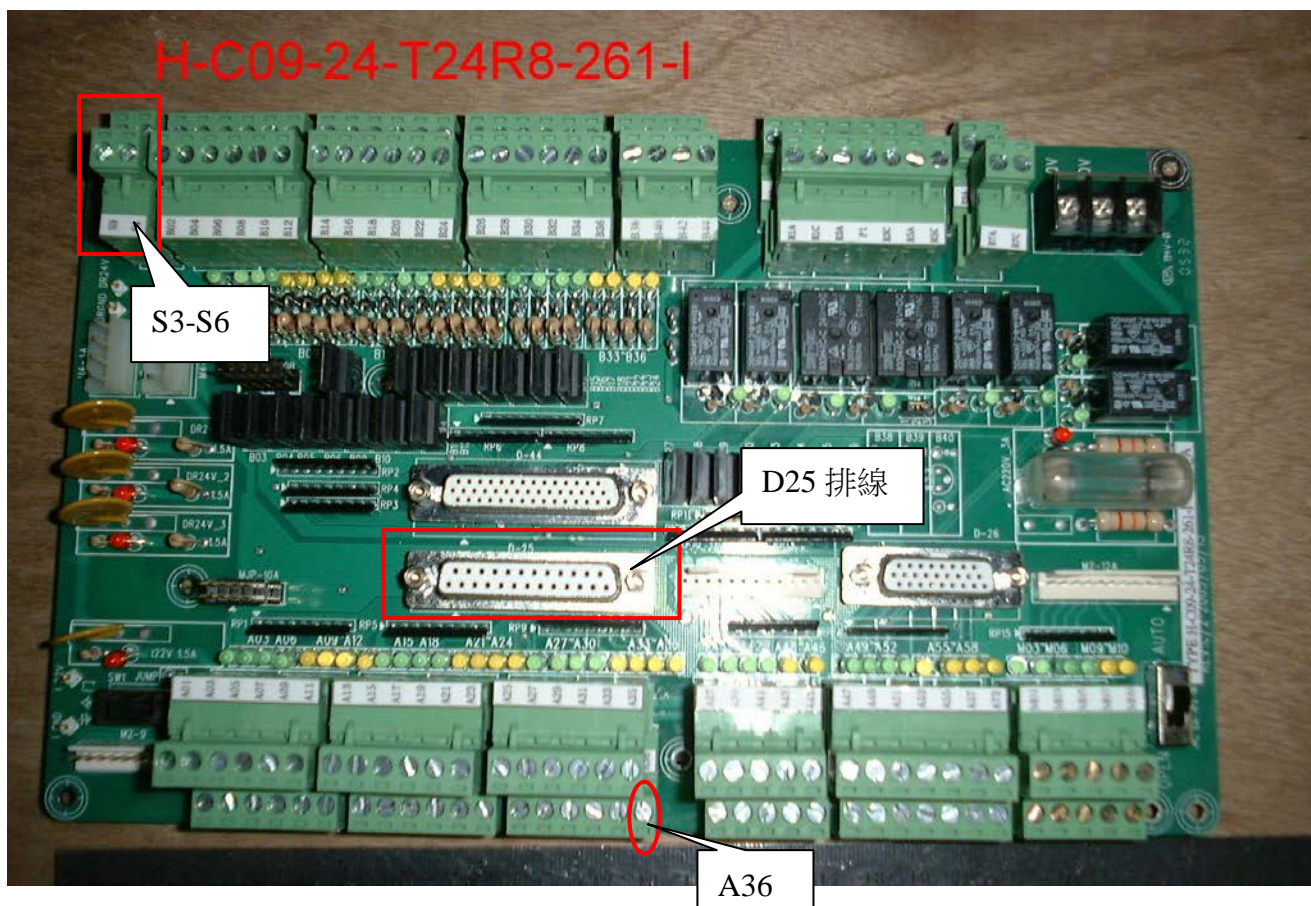


阻袋板 ↑

阻袋電眼控制版
Control Board Of Blocking Sensor



阻袋板調整位置及說明



H-C09-24-T24R8-261