

## C07-2C，出現 104 異常

**A**：1.請檢查 9700 的值，若不為 0，請設定為 0

步驟：1.先按住“Fun”+“ENTER”後一起放開輸入“4286”，再按“ENTER”螢幕會閃三下。

操作範例影  片：<https://www.youtube.com/watch?v=Z3EUfJhkzJI>

2.按住“Fun”+“ENTER”，後一起放開輸入“9700”，再按“ENTER”，輸入“0”再按“ENTER”螢幕會閃三下，表示修改完成。

2.按“輪前進”確定伺服運轉方向

.若出料方向相反，則請修改 9707 十位數設定值若為 0 改為 1，若為 1 改為 0

〔例〕：9707 原值為 0000 改為 0010，若原值為 0010 改為 0000

操作範例影 

片：<https://www.youtube.com/watch?v=6FBib1QDG-I>

3.檢查參數 1 ~ 4 之內設定值是否正確，如果錯誤時，請設定回機械廠出廠之內設定值。

檢查步驟：

- A. 按住“FUN”鍵再按“ENTER”鍵後一起放開，輸入 1(參數 1)再按“ENTER”鍵，會顯示目前設定值，請記錄並比較原隨機資料設定值是否相同
- B. 按“ENTER”鍵，回到原畫面
- C. 參數 2 ~ 4 同 A,B 步驟。

修改步驟：

- A. 按住“FUN”鍵再按“ENTER”鍵後一起放開，輸入 4286 再按“ENTER”鍵，螢幕會閃三下。
- B. 按住“FUN”鍵再按“ENTER”鍵後一起放開，輸入 1(參數 1)再按“ENTER”鍵，輸入機械廠出廠“參數 1”之內設定值，再按“ENTER”鍵，螢幕會閃三下，表示修改“參數 1”完成。
- C. 參數 2 ~ 4 同 B 步驟。
- D. 請關閉電源後一段時間再重新開電。

4. 請重新切換幾次控制器背面的開關(要切回本來的位置)



5. 若上述仍無法排除問題，請將電腦車寄回檢查。

## C07-2 Displays Error 104

**A :**

1. Check the value of 9700; please make sure the setting is “0”

**Step 1.** Press “FUN” first, then press “ENTER” together. → Release at the same time → key in “4286” → the monitor will flash 3 times

 <https://www.youtube.com/watch?v=Z3EUfJhkzJI>

**Step 2.** Press “FUN” first, then press “ENTER” together → Release at the same time → key in “9700” → Press “ENTER” → Key in “0” and “ENTER” → the monitor will flash 3 times to indicate the adjustment has completed.

 <https://www.youtube.com/watch?v=6FBib1QDG-I>

2. Press “Roll forward” to make sure the operate direction of servo

A. If the machine is in outfeed direction; please exchange the 3rd & 4th pin from the back of controller.

B. If it is in opposite direction; please go to the parameter 9707. If the digit in tens is 0; please change to 1, if it is 1; please change to 0. Ex: if the original setting of 9707 is 0000, please change to 0010. If the setting is 0010, please change to 0000.

3. Please make sure the settings of parameter 1 to 4 are correct. Please correct it back to default value, if find any of them is wrong.

### Checking Step:

- A. Press "FUN" first, then press "ENTER" together → release at the same time → enter "1" (parameter1) and "ENTER" → the setting value will display, please record it and compare with the default value from the guidebook.
- B. Press "ENTER" to return to the original page
- C. Please repeat step A & B to check on parameter 2 to 4.

### Changing Step:

- A. Press "FUN" first, then press "ENTER" together. → Release at the same time → key in "4286" → the monitor will flash 3 times
  - B. Press "FUN" first, then press "ENTER" together. → Release at the same time → key in "1"(parameter 1) and "ENTER" → enter the setting value of parameter 1 will display and press "ENTER" → the monitor will flash 3 times to indicate the adjustment has completed.
  - C. Please repeat step B to correct parameter 2 to 4.
  - D. Please turn off the power and re-start again.
4. Please switch several times to control the switch on the back of the compiler (to cut back the Position )



- 5 . If the situation continues, please send back the computer for further tests.