

5-101 排除方法

C07-5- ? Error code "101" Appears after start the machine

1. 為增益過大，造成伺服 A 煞車過猛。

- (1) 先按 STOP 鈕，再按 CLEAR 鍵後，將異常碼 "101" ("201")清除，此時參數 9701 值自動回復為 0.995。
- (2) 請核對內參數 1、2、3、4 設定值與隨機資料參數是否相符。
如相同:1. 請通知我們
- (3) 修正參數值與隨機資料使之符合，然後再啟動看是否正常。

This error happen when gain is too much which will cause violent braking of servo A.

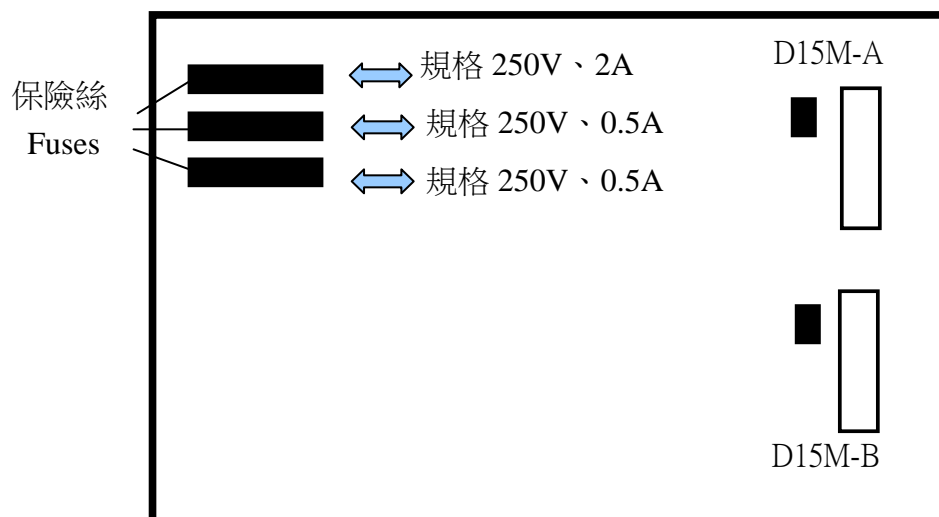
- Press "Stop" → then press "CLEAR" to clear error code "101" (or "201")
- At this time, parameter 9701 will return to 0.995
- Please check if the settings of parameter 1~4 are same as the data of guidebook.
If yes, please inform us.
- If not, please correct the parameters and re-start again to see if it works.

2. 另請檢查電腦背面的保險絲(有三顆)是否有燒斷，每顆保險絲旁有一紅色 LED 燈，

燈亮起表示保險有燒斷請更換同規格的保險絲。(同電壓 V、同電流 A，位置參考下圖)

There are 3 fuses on the back of computer, if any one of its LED is lightened in red, the fuse has burnt. Please replace is with the same specification.

(The specifications please check on following picture.)



3. 以上檢測完還會出現錯誤訊號時，請回覆控制箱內部板子的名稱或隨機資料上第一頁上面生產單號： 或 serial no:
或控制箱內部有一粉紅色貼紙上也有 serial no:
，並請紀錄下來與本公司技服人員聯絡。

After testaments above, if the error code still appears, please tell us the serial no. To find the serial no., please go to the door of control box, there shall be a pink label inside of door. If not, the no. is also shown on the guidebook.